



SER-EXTRUZYON ŞİŞİRME MAKİNALARI / SER-BLOW MOULDING MACHINES						
TEKNİK DEĞERLER / TECHNICAL DATA	BİRİM UNIT	MAKİNA TİPİ / MACHINE TYPE				
		Ø40 10-50 cc	Ø50 0.1-0.5 Lt	Ø65 0.5-1 Lt	Ø75 2-5 Lt	Ø90 6-10 Lt
VİDA ÇAPI / SCREW DIAMETER	mm	40	50	65	75	85
MAX. VİDA DEVRİ / MAX. SCREW R.P.M	Rev/Min	65	65	65	65	65
EXT. MOTORU / EXT. MOTOR POWER	kW	5.5	7.5	18.5	22	30
EXT. VERİMİ / EXT. OUTPUT	Kg/h	25	40	60	75	90
HİDROLİK POMPA / HYDRAULIC PUMP	Lt	41	59	77	95	95
HİD. MOTOR GÜCÜ / HYD. MOTOR POWER	kW	5.5	7.5	11	15	15
MENG.KAPAMA GÜCÜ / CLAMP. FORCE	Ton	2	2.5	3.5	7	12
PLAKA ÖLÇÜLERİ / PLATE DIMENSIONS	mm	200x225	220x250	250x300	300x350	350x400
KALIP ARALIĞI / CLAMPING DISTANCE	mm	80x280	80x320	100x450	150x500	200x700
ISITMA BÖLGESİ / HEATER ZONE	Ad/Pcs	3+2	3+2	4+3	4+3	4+3
ISITMA GÜCÜ / HEATER CAPACITY	kW	5	5.5	12	15	18
TOPLAM GÜÇ / TOTAL POWER CAPACITY	kW	16	18.5	43	53.5	65
MAKİNA AĞIRLIĞI / MACHINE WEIGHT	Ton	3	4	6	7.5	10
HAVA TÜKETİMİ / USING COMP. AIR	Lt/Min	60	100	150	200	250
SU TÜKETİMİ / USING COOLING WATER	Lt/Min	30	40	65	80	100
MAKİNA ÖLÇÜLERİ (B x E x Y) MACHINE DIMENSIONS (L x W x H)	mm	260 160 220	300 200 230	350 220 240	440 240 270	500 250 280